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## BENCH JAWS

- Before attaching the jaws, ensure that your workbench is level and stable.
- Open the workbench upper surfaces, sufficient to allow the jaws to be attached.
- Fit the jaws over the upper surface of the workbench so that the inner face of the jaw base is flush with the inner face of the workbench upper surface. Use the thumb screws to secure the jaws to the workbench.
- The jaws should be positioned in parallel pairs on opposite workbench surfaces, sufficiently far apart to adequately support the workpiece.
- Open the adjustable surfaces of the workbench and place the workpiece to be clamped, as low as possible in the jaws as is allowed by its width.
- Clamp the workpiece by evenly by closing the adjustable surfaces of the workbench. Do not over tighten as this may damage the adjustable surfaces of the workbench.
- Always use all 4 jaws to clamp the workpiece.
- Always use the correct jaws for the type of workpiece.

Assuming the maximum opening width of the workbench upper surfaces is 100mm, then the maximum size of workpiece is;

Log Clamp: 150mm diameter

Pipe Clamp: 150mm diameter

Wood Clamp: 250mm width